CONENTS

1.	INTRODUCTION	1
	HISTORY OF SERICULTURE	1
	WORLD RAW SILK PRODUCTION	2
	Silk Production during 2017-18	3
	Raw silk Imports	4
	Exports	4
	Employment Generation	5
	EMPLOYMENT POTENTIALITY	5
	VARITIES OF SILK: MULBERRY NON-MULBERRY	6
2.	ECONOMICS OF SERICULTURE	9
	ECONOMIC DISTRIBUTION	9
3.	MORI-CULTURE	11
	INTRODUCTION	11
	Climate	11
	Soil	12
	Physical Properties of Soil	12
	Rain Fall/Light/Elevation	13
	PROPAGATION OF MULBERRY	14
	Sexual Propagation	15
	Germination	15
	Asexual Propagation	16
	Grafting	16
	MULBERRY CULTIVATION AND PRACTICES	19
	Application of Fertilizers	20
	Mulberry Variety	21
	Spacing/Planting Distance	21

	Spacing	21
	Inter Cultivation	21
	PLANTATION	22
	PRUNING	23
	Fist Form	23
	Non-Fist Form	24
	LEAF HARVESTING	24
	Leaf Picking	24
	Branch(Cutting) Feeding	24
	Whole Shoot Harvest	25
	PRESERVATION OF LEAF &	
	LEAF TRANSPORTATION	25
4.	MULBERRY DISEASES/PESTS	29
	FUNGAL DISEASES	30
	NEMATODE DISEASE	32
	VIRAL DISEASES	34
	BACTERIAL DISEASES	35
	MULBERRY PESTS	36
5.	SILKWORM PHYSIOLOGY	39
	CLASSIFICATION	39
	SALIENT FEATURES	39
	MULBERRY SILKWORM	42
	COMPARATIVE MORPHOLOGICAL STUDIES	
	OF MULBERRY, TASAR, MUGA AND ERI	43
	VOLTINISM	51
	MOULTING	52
	SILKWORM MORPHOLOGY	53
	Egg	53
	Larva	54

Pupa	57
Adult	58
NUTRITION	59
DIGESTIVE SYSTEM	59
EXCRETORY SYSTEM	62
Problem of Urination in Silkworm	63
RESPIRATION	63
MUSCULAR SYSTEM	64
BLOOD	65
CIRCULATORY SYSTEM	66
NERVOUS SYSTEM	67
GLANDS	69
Salivary Glands	69
Exuvial Gland	69
Tracheal Gland	69
Silk Glands	70
Spinning of Silk	71
Silk Substance	73
Chemical Composition of Silk	73
Formation of Bave	74
Characteristics of Silk	74
Filippi's Gland	75
Prothoracic Gland	75
Corpora Allata	75
Neurosecretory Cells of Brain	76
Corpora Cardiaca	76
Male And Female Acessory Gland	76
Scent Glands	76
REPRODUCTIVE SYSTEM	76

6.	SEED TECHNOLOGY	79
	P ₃ STATION	81
	P ₂ STATION	82
	P ₁ STATION	82
	GRAINAGE OPERATIONS	83
	MOTH EMERGENCE	84
	PAIRING	86
	EGG LAYING PROCESS	87
	Cellular Bag Method	87
	Cellular Card Method	87
	Flat Card Method	88
	Loose Eggs	88
	TRANSPORTATION OF EGGS	89
	INCUBATION	90
	Non-Hibernating	91
	Hibernating Eggs	91
	Acid Treatment	92
	Cold Acid Treatment	92
	Hot Acid Treatment	92
	Acid Treatment after Chilling	92
7.	SILKWORM REARING	93
	INTRODUCTION	93
	LEAF QUALITY	97
	PRESERVATION OF LEAF	98
	LEAF REQUIREMENT	99
	REARING EQUIPMENT	99
	DISINFECTION	105
	TRANSPORTATION OF EGGS	107
	INCUBATION	107
	BRUSHING	108
	(xii)	

	CHOPPING OF LEAF	109
	SPACING	110
	BED CLEANING	112
	FEEDING	113
	EFFECT OF ENVIRONMENTAL CONDITIONS	114
	Temperature	115
	Humidity	115
	Light	116
	Air Current	116
	REARING	117
	Chawki Rearing	117
	Box Rearing	118
	Common Rearing	119
	Late Age Rearing	119
	Shoot Rearing	120
	Shelf Rearing	120
	Floor Rearing	121
	MOUNTING	121
	Problem of Urination	123
	COCOONING	124
	HARVESTING OF COCOONS	125
8.	SILKWORM DISEASES	127
	INTRODUCTION	127
	Protozoan Disease	128
	Pebrine	128
	Fungal Diseases	131
	White Muscardine	131
	Virul Diseases	134
	Grassaerie	134
	Cytoplasmic Polyhedrosis	135
	(xiii)	

Gattine	136
Infectious Flacherie	137
Bacterial Diseases	137
Sotto	138
Court	138
Septicemia	138
Uzi Fly	139
9. MARKETING	143
INTRODUCTION	143
RULES & ACTS	144
ADVANTAGES/FACILITIES	144
PROBLEMS	145
COMMERCIAL CHARACTERS OF COCOONS	145
DEFECTIVE COCOONS	147
10. REELING	149
10. REELING INTRODUCTION	149 149
INTRODUCTION	149
INTRODUCTION INFLUENCE OF WATER IN REELING	149 149
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying	149 149 150
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING	149 149 150 150
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying	149 149 150 150
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling	149 149 150 150 150
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling Basket Steaming	149 149 150 150 150 151
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling Basket Steaming Barrel Steaming	149 149 150 150 150 151 151 152
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling Basket Steaming Barrel Steaming Chamber Steaming	149 149 150 150 150 151 151 152 152
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling Basket Steaming Barrel Steaming Chamber Steaming Hot Air Conditioning Radio Waves Cold Air	149 149 150 150 150 151 151 152 152 153 154 154
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling Basket Steaming Barrel Steaming Chamber Steaming Hot Air Conditioning Radio Waves Cold Air Infra Red Rays	149 149 150 150 150 151 151 152 152 153 154 154 154
INTRODUCTION INFLUENCE OF WATER IN REELING Cocoon Drying METHODS OF STIFLING Sun Drying Steam Stifling Basket Steaming Barrel Steaming Chamber Steaming Hot Air Conditioning Radio Waves Cold Air	149 149 150 150 150 151 151 152 152 153 154 154

STORAGE OF COCOONS	154
SORTING	155
DEFLOSSING	155
COCOON RIDDLING	156
COCOON COOKING	156
Floating System	156
Open Pan System	156
Three Pan Cooking	157
Sunken System	159
Conveyor Cooking System	160
BRUSHING	162
Hand Brush	162
Stick Brush	162
Mechanical Brush	163
PARTS INVOLVED IN REELING	164
Reeling Basin	164
Formation of Reeling End	165
Threader	165
Jetteboute	165
Croissure	166
Distributor	168
Reel	168
Speed	168
Types of Reeling	169
Charka Reeling	169
Cottage Basin	171
Filature	172
Automatic Reeling Machine	173
Re-Reeling	173
Lacing	174

Silk Examination	174
Skeining	175
Book Making	175
Storage of Raw Silk	175
Raw Silk Testing and Grading	176
Introduction	176
Grading	177
Testing	177
Visual Test	178
Mechanical Tests	178
11. BY - PRODUCTS 1	
INTRODUCTION	181
Mulberry Leaves	181
Mulberry Roots	182
Mulberry Shoots	182
Silkworm Excreta and Residual Mulberry Leaves	182
Double Cocoons	182
Pupa	182
12. REFERENCES	183